

SPECIFICATIONS & OPERATING INSTRUCTIONS

 OPERATING SHUT HEIGHT:
 5-1/2" (139.7mm)

 MIN. SHUT HEIGHT:
 5-5/16" (134.9mm)

 UNIT OPEN HEIGHT:
 5-7/8" (149.2mm)

 DIE HEIGHT:
 2-19/32" (65.9mm)

 MIN. MATERIAL THICKNESS:
 22 GA. (.76mm)

MIN. DIE CLEARANCE: Die Clearance is preset at factory

MAX. MATERIAL THICKNESS (MILD STEEL): 10 GA./.134" (3.4mm)

MAX. MATERIAL THICKNESS

(STAINLESS STEEL): 1/16" (1.6mm)

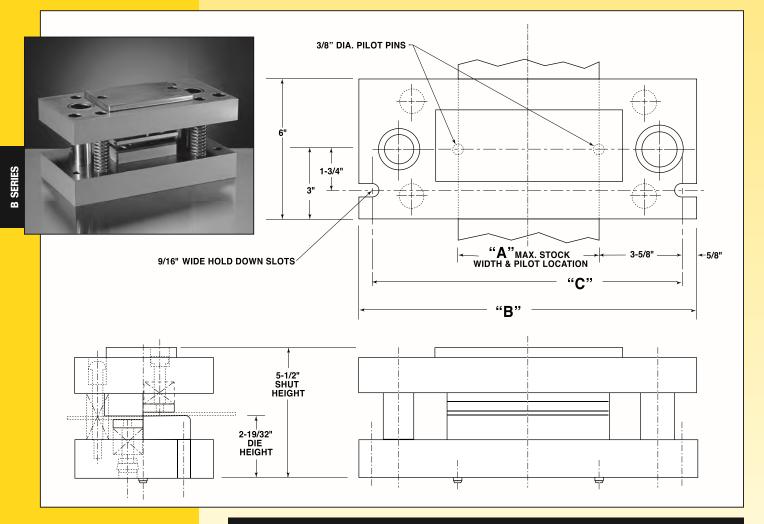
UniPunch "B" Series 5300 Flat Stock Cutoff Units are self-contained two post die shearing units available in widths up to 8" (203.2mm). These units can be mounted in a press or press brake adjacent to existing C-frame tooling or used in standalone cut-to-length applications in mild steel up to 10 gauge / .134" (3.4mm) mild steel. Other widths can be manufactured to your requirements.

COMPLETE UNITS				
Part No.				
5300-200				
5300-400				
5300-600				
5300-800				

COMMON DIMENSIONS					
Max. Cutoff Width A	В	С	Max. Tonnage	Shipping Weight	
2"	101/2	91/4	8	55.5 lbs.	
4"	121/2	111/4	15	66 lbs.	
6"	141/2	131/4	23	77 lbs.	
8"	16½	15 ¹ / ₄	30	87.25 lbs.	

Note: For sizes not shown, contact UniPunch Sales Department for application information and pricing.

Note: Punch & die steels in Flat Stock Cutoff Units are not interchangeable. Units must be returned to factory for replacement. Spare punch & die steels can be supplied with new units.





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