

A Series Lineup

A, AJ, AJD, AH, AHD, OA, AD, FCU, A-Notching and A-Shearing

- 8-3/8" shut height & 3-1/2" die height
- Material Thickness: Up to 3/4"
- Part Feed Clearance from 7/16" to 1-1/4"



AH Units (Pages 36 - 39)

"AH" punching units are in the UniPunch product line to offer tooling that can punch 1 1/2" round holes in mild steel up to 1/2" thick. For thinner material, punch diameters are available up to 3.000" (76.20mm). Available "AH" holder widths are: 2 1/2", 3", 3 1/2" and 6".



OA Unit (Page 40)

The "OA" unit is an oversized AH-6 unit providing additional hole diameter capacity. It offers the capability of punching up to a 4.000" diameter hole in 3/16" mild steel.



AD Unit (Page 41)

The "AD" unit is in the UniPunch product line to offer the capability of punching holes in up to 3/4" thick mild steel. It features two sets of 24 disc springs in order to strip the punch from such thick material. The "AD" unit is a 4" wide holder. Depending on your material thickness, punch diameters are available up to 1.125" (28.57mm).



AJD (Formerly part of the D Series) (Page 42)

Standard "AJ" units are limited to punching up to 1/8" thick stainless steel. "AJD" units are UniPunch standard 2" wide "AJ" units assembled with premium D2 tool steel punches for reduced wear when punching up to 1/2" diameter holes in stainless steel up to 1/4" thick.



AHD Units (Formerly part of the D Series) (Pages 43 - 45)

"AH" units are limited to punching up to 5/32" thick stainless steel. "AHD" units are UniPunch standard "AH" units assembled with premium D2 tool steel punches for reduced wear when punching up to 1 1/2" diameter holes in stainless steel up to 1/4" thick. Available "AHD" holder widths are: 2 1/2", 3" and 3 1/2".